

PRODUCT DATA SHEET

Sikaflex® EBT+

1-part high grab polyurethane adhesive, sealant and gap filler

PRODUCT DESCRIPTION

Sikaflex® EBT+ is a multi purpose, one part, elastic, polyurethane adhesive and sealant. It bonds to all common building materials, is permanently elastic and has excellent grab and gap filling properties making it ideal for use in a wide range of building and maintenance situations.

USES

Sikaflex® EBT+ is an all in one adhesive, sealant and filler, therefore suitable for many different uses including:-

- Bonding/fixing cabinets, shower trays, mirrors, ceramics.
- Bonding and sealing flashings, roof tiles, gutters, architrave, skirting, panelling, mouldings and acoustic tiles.
- Filling and sealing internal and external cracks and gaps around window and door frames.
- Forming gaskets in ducting and sealing between metal components.
- Fabrications and shop fitting.
- For use as trim adhesive for Cromar PRO GRP and Flexiglass 2022 system components.

CHARACTERISTICS / ADVANTAGES

Sikaflex® EBT+ is:

- 1-part, ready to use.
- Flexible and elastic.

Advantages:

- Bonds to concrete, brick, mortar, wood, metals, glass, resins and plastics.
- Excellent grab and non-slip.
- Fast curing rate.
- Good weather and water resistance.
- Permanently flexible and elastic.
- Non corrosive.

PRODUCT INFORMATION

Chemical Base	Sika® Purform® polyurethane with a monomeric diisocyanate content of less than 0.1 % by weight. Therefore, users do not require training on the safe use of diisocyanates according to Commission Regulation (EU) 2020/1149.
Packaging	300 ml cartridges
Colour	Beige, white, grey, brown, black
Shelf Life	15 months from date of production if stored in undamaged original unopened containers.
Storage Conditions	Store in dry conditions and protected from direct sunlight at temperatures between +5 °C and +25 °C

TECHNICAL INFORMATION

Shore A Hardness	~33 after 28 days (ISO868)
Tensile Strength	~ 1.8 N/mm ²
Secant Tensile Modulus	~ 0.6 N/mm ² (100 % elongation at +23 °C ISO8339)
Elongation at Break	~ 800 % (+23 °C ISO37)
Elastic Recovery	~85 % (100 % elongation at +23°C ISO7389)
Chemical Resistance	Resistant to water, seawater, diluted alkalis, cement grout and water dispersed detergents. Not resistant to alcohols, organic acids, concentrated alkalis and concentrated acids, chlorinated, aromatic (hydro-carbons) fuel.
Service Temperature	-40 °C to +70 °C
Joint Design	Min. width = 10 mm / max. width = 30 mm

APPLICATION INFORMATION

Consumption	Approximate Consumption				
	Joint Width	10mm	15mm	20mm	25mm
	Joint Depth	10mm	12-15mm	17mm	20mm
	Joint Length / 300ml	~ 3.0m	~1.5m	~0.9m	~0.6m
	Minimum gap width for perimeter joints around windows: 10 mm. Bonding: <ul style="list-style-type: none">▪ In dabs: 1 cartridge for 100 x 3 cm dabs of Sikaflex® EBT+ (Diameter =3 cm; thickness = 0.4 cm)▪ In strips: 1 cartridge for 12 meters of Sikaflex® EBT+ with 5 x 5 mm cross section. On average 0.2 - 0.6 kg/m² depending on bonding area.				
Ambient Air Temperature	+5 °C min. / +40 °C max.				
Substrate Temperature	+5°C min. / +40°C max.				
Substrate Moisture Content	Dry				
Curing Rate	~ 4 mm / 24 h (+23 °C / 50 % r.h.)				
Skin Time	~ 50 minutes (+23 °C / 50 % r.h.)				

VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Sikaflex® EBT+ may not be over painted.
- Colour deviations may occur due to exposure to chemicals, high temperatures, UV radiation (especially with colour shade white). However a change in colour will not adversely influence the technical performance or the durability of the product.
- Do not use Sikaflex® EBT+ as a glass sealer, on natural decorative stone, on bituminous substrates, natural rubber, EPDM rubber or on building materials which might bleed oils, plasticisers or solvents which

could attack the sealant.

- Do not use Sikaflex® EBT+ to seal swimming pools.
- The freshly applied sealant has a smell similar to 'Marzipan' until it has fully cured (benzalehyde).
- If cleaners and primers are to be used ensure these are compatible with components to be sealed or adhered.
- Do not mix with or expose uncured Sikaflex® EBT+ to substances that may react with isocyanates, especially alcohols which are often components within e.g. thinners, solvents, cleaning agents and form-work releasing compounds. Such contact could interfere or prevent the cross linking curing reaction of the material.**

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Non-porous substrates

Aluminium, anodised aluminium, stainless steel, PVC, galvanised steel, powder coated metals or glazed tiles: slightly roughen surface with a fine abrasive pad.

Clean and pre-treat using Sika® Cleaner P or Sika® Aktivator-205 applied with a clean cloth.

Before bonding / sealing, allow a waiting time of > 15 minutes (< 6 hours).

Other metals, such as copper, brass and titanium-zinc: clean and pre-treat using Sika® Cleaner P or Sika® Aktivator-205 applied with a clean cloth.

After a waiting time of > 15 minutes (< 6 hours) apply Sika® Primer-3 N by brush.

Allow a further waiting time of > 30 minutes (< 8 hours) before bonding / sealing.

PVC must be cleaned and pre-treated using Sika® Primer-215 applied with a brush.

Before bonding / sealing, allow a waiting time of > 15 minutes (< 8 hours).

Porous substrates

Concrete, aerated concrete and cement-based renders, mortars and bricks: prime surface using Sika® Primer-3 N or Sika® Primer-115 applied by brush.

Before bonding / sealing, allow a waiting time of > 30 minutes (< 8 hours).

Note: Primers and activators are adhesion promoters and not an alternative to improve poor preparation/cleaning of the joint surface. Primers also improve the long-term adhesion performance of the sealed joint. Contact Sika Technical Services for additional information.

APPLICATION METHOD / TOOLS

Sikaflex® EBT+ is supplied ready to use.

After suitable gap and substrate preparation, insert cartridge into sealant gun and firmly extrude Sikaflex® EBT+ into gap making sure that it is in full contact with the side of the gap. Fill the gap, avoiding air entrapment. Sikaflex® EBT+ must be tooled firmly against gap sides to ensure good adhesion. Masking tape must be used where sharp exact joint lines or exceptionally neat lines are required.

Remove the tape whilst the sealant is still soft. Smooth gap with smoothing liquid for a perfect sealant surface.

Bonding:

After substrate preparation apply Sikaflex® EBT+ in strips or dabs on the bonding surface at intervals of a few centimeters. Use hand pressure to set the element to be bonded into position. If necessary, use adhesive tape, wedges, or props to hold the assembled elements together for the initial hours of curing. An incorrectly positioned element can be easily unfastened and repositioned in the first few minutes after application. Apply pressure again. Optimum bonding will be obtained after complete curing of Sikaflex® EBT+, i.e. after 24 to 48 hours at +23 °C for a thickness between 2 to 3 mm.

CLEANING OF TOOLS

Clean all tools and application equipment with Sika® Remover-208 / Thinner C immediately after use. Hardened / cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet

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